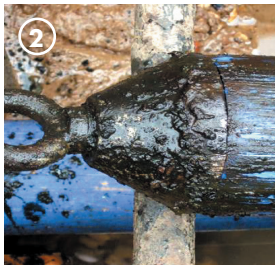
CleanPipe™ Jointing Guidance

- Radius Systems CleanPipe™ is supplied as an extension of our range of SC100 (PE100) Dark Blue Co-extruded Potable water pipes.
- The pipe is ‘factory sealed’ with internal electrofusion seals at both ends, to ensure the pipe remains contamination free.

Using CleanPipe™ in open cut or trenchless installations



Attach the towing head directly to the leading end of the pipe coil. This operation is undertaken without removing the CleanPipe™ seals, located internally, a short distance from the pipe ends.



The pipe remains sealed throughout the whole installation procedure. Contamination from the installation process remains outside the factory seal.



Following installation, CleanPipe™ can be pressure tested against the internal seals. De-pressurise the pipeline before cutting away the internal seals.



Cut the internal pipe seals away using the cut position advised on the label. The pipe can now be joined using Radius Systems’ electrofusion fittings.



Apply the pipe preparation process for electrofusion jointing and follow industry best practice, to complete the electrofusion joint.

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