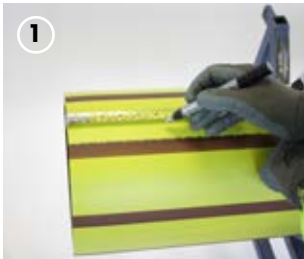


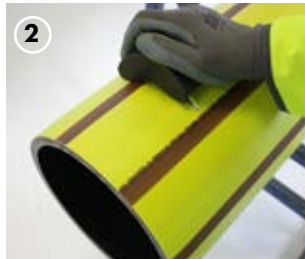
Electrofusion on ProFuse® pipe

For gas and water

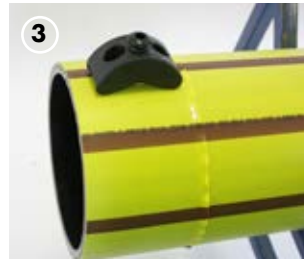
ProFuse® peelable pipe preparation for electrofusion jointing



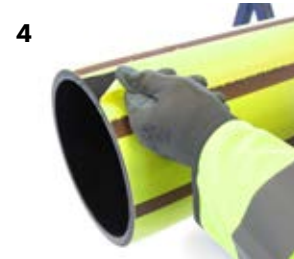
1 Ensure the pipes to be joined are free from damage and are cut square. Using an approved marker pen, mark the fitting's insertion depth + 25 mm.



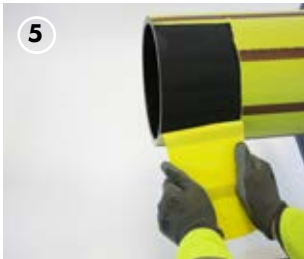
2 Using the ProFuse pipe exposure tool (PET™), score the external skin around the circumference of the pipe.



3 Rotate the PET™ 90° and score the external skin longitudinally towards the pipe end.



4 Lift the edge of the skin as shown above and peel the skin away from the core pipe.



5 Remove the skin carefully in one continuous process.



6 Ensure the skin is completely removed around the pipe's circumference.



7 Skin removed. If the pipe surface becomes contaminated after skin removal, re-prepare the pipe using industry approved pipe surface preparation tools.

ProFuse® PET - Product code: FT0648

- The only tool recommended for the quick, simple and safe removal of the ProFuse® skin
- The minimum recommended skin removal is the fittings socket depth plus 25 mm
- For butt-fusion jointing, a minimum of 25 mm should be removed, to ensure enough of the core polyethylene material is exposed for the jointing process.



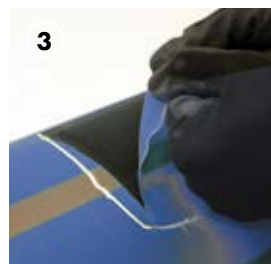
Using saddle fittings



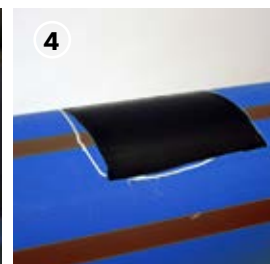
1 Using an approved marker pen, mark the fittings outline on the pipe + 25 mm.



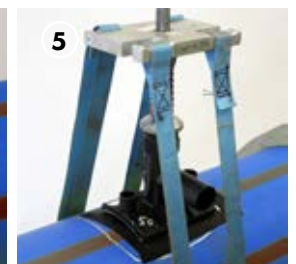
2 Using the ProFuse pipe exposure tool (PET™), score the external skin around the marked area.



3 Lift the edge of the skin as shown above and peel the skin away from the pipe's surface.



4 Skin removed.



5 Immediately secure the saddle fitting in place. Follow industry best practice when making the joint.